

Assessing the performance potential of climate adaptive greenhouse shells

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Abstract

Agriculture is responsible for 7.2% of the final energy consumption in the Netherlands; most energy is used for heating and lighting in the greenhouse sector. Currently, the greenhouse sector faces major challenges in reducing its energy demand while increasing crop quality and quantity. One route to improve the performance of industrial greenhouses could be based on using climate adaptive shells. These shells are capable of changing their thermal and optical properties on an hourly, daily, or seasonal basis to optimize performance. The climate adaptive shell concept shows considerable potential for performance improvement in the building sector. However, its potential for the greenhouse sector is yet unknown. This paper quantifies this potential by predicting the energy savings and the increase in net profit using a new framework based on numerical simulation and optimization techniques. The simulation results show that climate adaptive greenhouse shells increase net profit between 7% and 20 % for tomato producing Dutch greenhouses. Monthly and hourly adaptation resulted in considerable primary energy savings of 23% and 37%, respectively. It is expected that the predicted net profit increase and energy savings will drive the attention of the greenhouse industry towards the development of climate adaptive greenhouse shells.

Keywords: *climate adaptive greenhouse shells, multi-objective dynamic optimization, adaptation period, greenhouse performance simulation*

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1. Introduction

The agricultural and horticultural sectors represent a large part of the industrial energy consumption in Northern European countries [1]. Due to the climate in Northern Europe, many agricultural and horticultural growers utilize greenhouses with heating systems in order to provide favorable conditions for crop production [2-3]. As a result, the Dutch agricultural sector was responsible for 7.2% of the final energy consumption of the Netherlands in 2014, and natural gas represented more than 60 % of the energy mix of the sector [4]. Most of this energy was used in greenhouses where it represented around 20% ~ 30% of total production costs of the crops [5]. In addition to cost of energy, this industry is facing increasingly stringent energy use targets to reduce CO₂ emissions from national and European legislation [6]. This shows that the greenhouse sector faces major challenges to reduce its energy demand while increasing crop quality and quantity.

In the Netherlands, the vast majority of commercial greenhouses use glass as the major component of the greenhouse shell. Glass is used due to its stable optical properties and its durability. However, glass has a relatively low thermal performance (e.g. high U-value and high emissivity), which has a significant impact on the energy costs for operating the greenhouse and also has implications for crop yield. In order to improve the thermal performance and crop production of greenhouses, various studies attempted to optimize the use of existing materials for greenhouse shells and others have introduced new, innovative materials and designs. These studies can be grouped into four thematic areas: 1) increasing the solar transmittance of the shell, for example by using Fresnel lenses [7], laser-cut panel glazing [8], anti-drop (anti-condensation) films [9-10], or anti-reflective coatings [11]; 2) increasing the thermal performance of the shell, for example with a Zigzag sheet [12] or low emissivity coatings [13-14]; 3) controlling or filtering of solar radiation, for example with NIR reflecting films [15-19], Photo selective films [20-23], or UV blocking films [24-25]; and 4) studies aimed at improving the greenhouse performance by integrating renewable energy systems, for example by using Fluorescent solar concentrators [26-28], Fresnel lenses with T, PV and PVT [29-32], or semi-transparent photovoltaic modules [33-35].

Some new greenhouse concepts have been developed in recent times: for example, the solar greenhouse [36], the semi-closed greenhouse [37-41], the energy producing greenhouse [42], the Sunergy greenhouse [43], and the electricity generating greenhouse [44-45]. Most of the greenhouse concepts reduced energy use while maintaining or increasing the crop production. These previous greenhouse concepts are largely based on existing energy-saving technologies.

An alternative route to improve the performance of greenhouses could be based on the development of climate adaptive shells, which are capable of changing their thermal and optical properties on an hourly, daily, or seasonal basis to optimize performance in the face of changing boundary conditions [46]. The climate adaptive shell concept has shown considerable potential for performance improvement in the building sector [47-49], but the potential benefits in the greenhouse sector

are unknown.

According to a model-based greenhouse design method [50-51], outdoor climate has the greatest impact on the greenhouse performance. This paper aims to identify the potential for energy saving and crop production increase in greenhouse shells capable of adapting to the weather conditions by changing several shell properties in various frequencies (monthly and hourly adaptation). At present, there are no cost-effective technologies capable of providing high levels of adaptation for greenhouse shells. By providing figures on potential savings, this paper aims to support building component developers and greenhouse contractors in making informed decisions to allocate research and development resources towards *climate adaptive greenhouse shells* (CAGS).

The CAGS performance assessment methodology introduced in this paper is based on dynamic simulation [52] and multi-objective optimization using genetic algorithms [53]. While both techniques are widely used in research, there are considerable challenges when optimizing shell properties during simulation runtime. For this purpose, a simulation-optimization framework was developed to assess the potential of CAGS. This framework is briefly presented in Section 2. Section 3 investigates the potential of CAGS through a case study with a tomato production greenhouse in the Netherlands. Section 4 shows the results of the case study and Section 5 discusses future developments and the control of the CAGS. Finally, Section 6 summarizes the main findings of this research.

2. Methodology

The main aim of this section is to arrive at a means to evaluate the potential of the proposed CAGS concept. Since there are currently no real-world applications to study in the field, the potential of the CAGS concept will have to be demonstrated by other means. In situations where new and innovative building designs need to be put to the test, computational assessment through the use of simulation tools has proved to be extremely useful. Therefore, in this study we also use a simulation approach to assess the performance of CAGS. This section first introduces a simulation tool for greenhouse performance simulation. Next, a simulation approach is described based on multi-objective optimization. Lastly, it is explained how the simulation approach is implemented in a simulation toolchain.

2.1 Greenhouse performance simulation tool

A greenhouse performance simulation (GPS) tool needs to consider the combined effects of the many aspects that could influence the energy performance and productivity of a greenhouse [55], such as: all physical phenomena (conduction, convection, long and short-wave radiation, mass flow including air and moisture), heating and cooling systems, controls (shading devices, window opening/closure), and other operational issues (crop type, crop growth, CO₂ concentration). A literature review revealed the existence of several simulation tools that can address these aspects with various degrees of

complexity and accuracy, such as KASPRO [54] and Greenhouse Environment Simulator [56]. In order to assess the performance of CAGS, it is necessary to vary the thermal and optical properties during simulation runtime [57]. However, this is not possible in the existing GPS tools. Moreover, the source-code of these tools is not open to third parties, which hinders their usage in the evaluation of CAGS. For this reason, this research adopted the widely validated open-source building energy simulation program, ESP-r [58-59], as the main simulation engine to assess the performance of the CAGS concept. ESP-r is a state-of-the-art BPS tool and it has significant power in modelling building physics. ESP-r has highly resolved and well validated methods for modelling the interactions between the indoor and outdoor environment and the building fabric [60]. ESP-r provides a small simulation time step for accurate calculations, and also offers flexibility and connectivity for both the control of shell properties and for coupling optimization algorithms from other tools.

In order to use ESP-r as a GPS tools, the authors had to extend and adapt a number of modelling aspects of ESP-r. The following key functions for greenhouse modelling were added/adapted (see also Figure 1): sky temperature, photosynthesis and respiration, transpiration and evaporation, humidification, condensation, ventilation control, artificial lighting control, screen control and transitivity of greenhouse roof. Furthermore, the authors would like to emphasize the integration of a crop model to calculate the crop production for given environmental conditions. This extended ESP-r version was validated with the state-of-the-art greenhouse performance simulation tool, KASPRO [61].

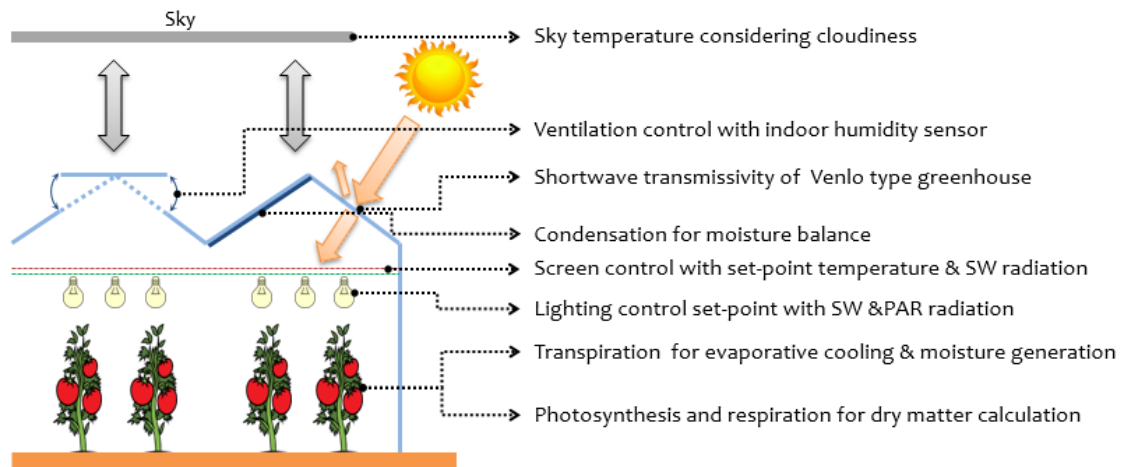


Figure1. Overview of features added to ESP-r for greenhouse performance simulation

2.2 Multi-objective optimization of shell properties per adaptation period

The CAGS concept changes or ‘adapts’ its shell properties (e.g. transmittance or emissivity) in reaction to changes in climate conditions to meet predefined objectives. In order to assess the potential of CAGS, the simulation tool should find the optimal values of the shell properties for each ‘adaptation period’ during the required assessment period. Note that in this work we define the ‘adaptation period’ as the period between changes of the shell properties; the length of this adaptation period can be hours, days or months (later in this article we will discuss the optimal length of this adaptation

period). There are various methods that can be used to search for the optimal values of the shell properties, ranging from brute force search methods to gradient-based methods and genetic algorithms [62]. Genetic algorithms (GA) have been successfully used in a variety of applications in the building domain [63], therefore a GA was also chosen to optimize the shell properties in this study. The overall simulation approach including the GA is illustrated in Figure 2 and described in detail below.

As mentioned above, the proposed simulation approach needs to find the optimal values for the shell properties during the whole assessment period ($T_0 \sim T_n$). Each adaptation period (A_p) will have one set of optimal values for the shell properties. For each assessment period, the number of sets with optimal values is dependent on the length of the adaptation period ($A_{px} \sim A_{px+1}$). In this example, at time A_{px} , the master simulation pauses and sends its state values (air temperatures, surface temperatures, etc.) to the shell optimizer. The optimizer evaluates various sets of shell property values ($S_1 \sim S_6$), defined by the GA algorithm, for the duration of the adaptation period by using the extended ESP-r tool. The calculated results ($R_1 \sim R_6$, corresponding to $S_1 \sim S_6$) are compared. The optimal set of shell properties (S_6) that shows the desired performance (R_6) is selected and returned to the master simulation. Finally, the master simulation continues with the current adaptation period ($A_{px} \sim A_{px+1}$) and implements the optimal set of shell properties (S_6). Next, the optimization moves to the next adaptation period ($A_{px+1} \sim A_{px+2}$). Using this simulation approach, the CAGS concept can be evaluated without losing any historical thermal effects in the growing medium (in our case, soil) during the assessment period.

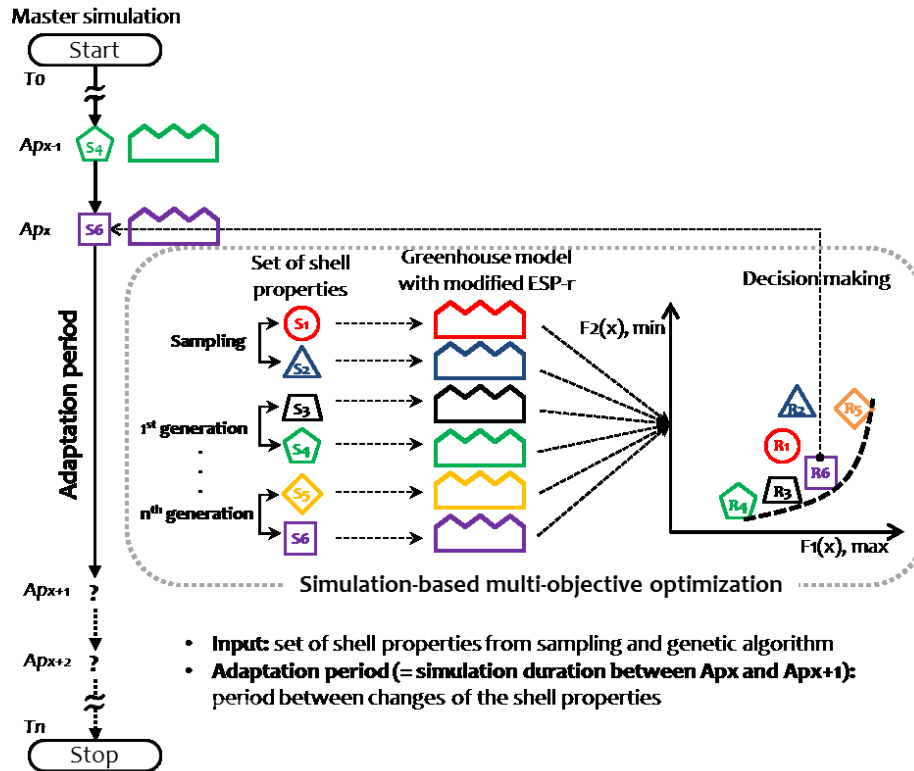


Figure2. Schematic description of multi-objective dynamic optimization for the CAGS concept

2.3 Virtual test environment for CAGS concept

This section describes the implementation of the simulation approach in a simulation toolchain. The simulation toolchain in this study is based on previous research [65] and uses co-simulation. Co-simulation means that two or more separate programs are coupled and exchange data at run-time. Co-simulation makes it possible to extend the capabilities of a single tool and to manage complicated and innovative systems [64], such as the CAGS concept. As shown in Figure 2 the simulation approach in this study consists of a master simulation (running for the whole assessment period) and an optimizer (running multiple times for each adaptation period). Co-simulation is used to couple the master simulation with the optimizer at simulation run-time.

In this study the toolchain consists of ESP-r, Matlab and the BCVTB. ESP-r represents the model of the CAGS greenhouse, Matlab acts as the greenhouse shell optimizer/controller, and the BCVTB operates as middleware. The BCVTB (Buildings Control Virtual Testbed) [66] is a software environment that allows different simulation programs to be connected and to exchange data during runtime, and it allows for conducting hardware in the loop simulations. The software can be used for co-simulation and for real-time simulations.

In the proposed simulation approach the GA uses many iterations (hundreds) in each adaptation period to find the optimal shell property values. Per adaptation period, each iteration should use the same initial boundary conditions. In order to use the same initial boundary condition and decrease state initialization time, Hoes [67] proposed overwriting the state values of the conservation equations at the start of each simulation. This method is also applied in this study. The various steps in the simulation toolchain are described in more detail below and are presented in Figure 3.

The simulation starts with ESP-r. ESP-r simulates the CAGS concept and pauses just before the start of the next adaptation period. Then, ESP-r sends its state variables (as sensor values) to the controller via BCVTB and waits for an optimal set of shell properties from the greenhouse shell optimizer/controller. Matlab, which uses the same greenhouse model as the master simulation, uses the received state variables to initialize the model and starts the optimization using the GA to search for optimal shell properties for the adaptation period. In the optimization process, this research uses the Non-Sorting Genetic Algorithm-II (NSGA-II) as the GA and the Latin Hypercube Sampling (LHS) method to create the initial population. The optimization stops when the stopping criteria are met. When the optimization is finished, an optimal set of shell properties is automatically selected by means of predefined decision-making rules. These rules are based on an economic approach that calculates the ‘net profit’; this approach is described in more detail in Section 3.1.1. Then, Matlab sends the optimal shell property values to the master simulation. Next, the master simulation continues with the received

schematic of the simulation model, but the simulation takes into account the angular dependence of a saw tooth roof for incident solar radiation.

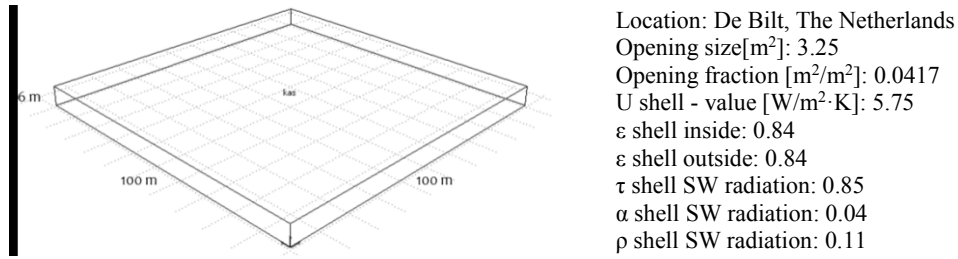


Figure 6. Simulation model of reference greenhouse for tomato growing.

Figure 7, below, provides a brief overview of the assumptions of the system and controls of the greenhouse. The greenhouse is heated with a boiler with $\eta_{\text{overall_boiler}} = 0.9$ and is cooled by natural ventilation. Indoor relative humidity is controlled by natural ventilation with $\eta_{\text{ventilation}} = 0.5$ and mechanical ventilation by fan with $\eta_{\text{ventilation}} = 1.0$. A ventilation efficiency of 0.5 means that ventilation transfers only 50% of moisture to the air exchange and this is only applicable for the dehumidification. CO₂ is supplied during day time to meet a concentration of 800ppm at each time step, but the concentration changes depending on the ventilation. Indoor air temperature is controlled with hourly set-points commonly used by Dutch tomato growers. Two screens, one aluminized and one transparent, are used to reduce energy losses in times with low solar radiation and cold weather. All detailed control and set point of the screens and fan ventilations are described in [54].

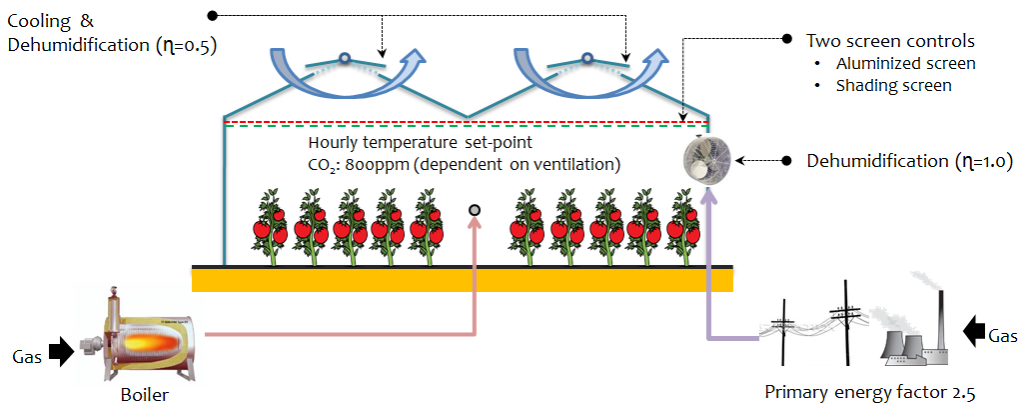


Figure 7. Overview of control and operation of the case study greenhouse.

This study used a Dutch weather file of the typical reference year of 2009 from KNMI [71]. Figure 8 shows the hourly weather conditions regarding air temperature, global horizontal irradiance (GHI), wind speed and relative humidity.

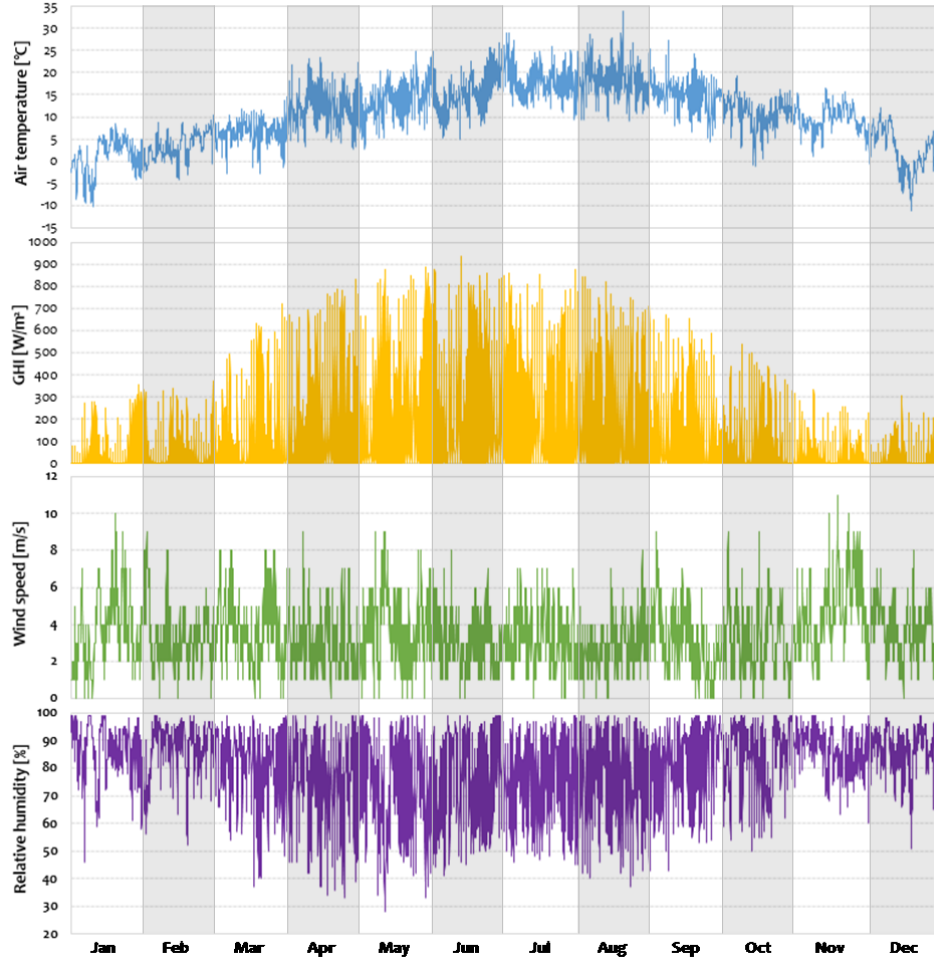


Figure 8. Hourly weather condition of air temperature, global horizontal irradiance (GHI), wind speed, and relative humidity

3.2 *Performance indicators and objective function*

The potential of the CAGS concept is evaluated using the following two performance indicators (PI): primary energy consumption and crop production. The optimal greenhouse is determined by using these performance indicators and a decision-making strategy.

The case study uses a gas boiler for heating and fans for cooling and dehumidification. Both the gas consumption and the fan's electricity consumption are calculated in the simulation. These two energy consumptions are converted into primary energy (gas) with a primary energy conversion factor of 1.1 ($1/0.9$) for heating (which is derived from $\eta_{\text{overall_boiler}}=0.9$) and 2.5 for electricity.

The simulation tool calculates the amount of fresh matter (FM) production in kilograms from dry matter (DM) production calculated using the tomato crop model implemented in ESP-r. A fresh matter conversion factor of 10 was adopted. In order to facilitate decision making with the two conflicting PIs, this case study used Pareto optimization with a 'posteriori' approach. This means that the optimal solutions (in this case, an optimal solution is a set of optimal shell properties) have

to be found before the decision is made. As shown in Figure 4, the optimal solutions from Pareto optimization are a set of non-dominated solutions.

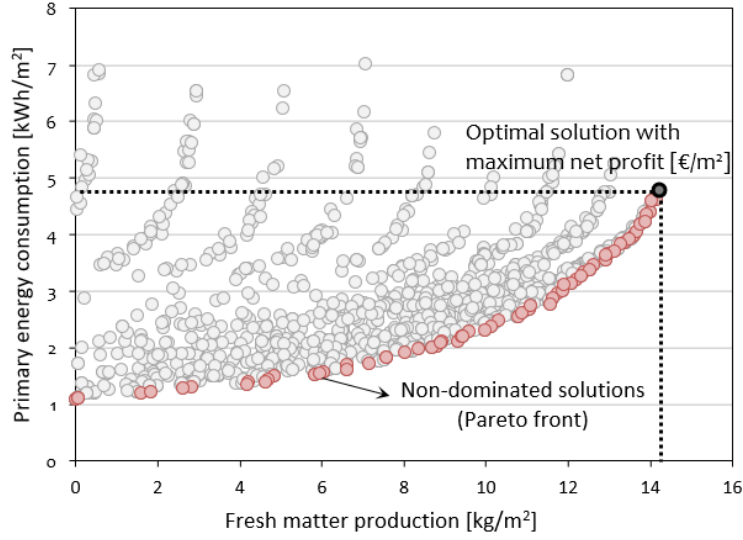


Figure 4. An example of selection of the optimum solution with maximum net profit in August.

A practical approach to decision making to select an optimal solution for greenhouse design in this context can be found in [68]. The study evaluated the results of different solutions by investigating the resulting annual net financial results (NFR) of each option, which was complicated. However, this case study adopts a simple approach to calculate the ‘net profit’ and determine an optimal solution for this multi-objective optimization problem. To do this, both tomato production and primary energy consumption are converted into Euros per square meter. This conversion then allows the calculation of the net profit (Q_{net_profit}), which is used for decision making:

$$Q_{net_profit}(t_f) = \int_{t_0}^{t_f} Q_{tomato_yield} - Q_{p_energy} dt \quad [€/m^2]$$

Where t_0 and t_f are the beginning and the end of the adaptation period respectively, Q_{tomato_yield} (€/m²) is tomato production, and Q_{p_energy} (€/m²) is the primary energy consumption. The primary energy consumption (Q_{p_energy}) is calculated by:

$$Q_{p_energy} = \{(E_{gas} * 1.1) + (E_{electricity} * 2.5)\} * q_{gas} \quad [€/m^2]$$

Where E_{gas} (kWh/m²) is gas consumption, $E_{electricity}$ (kWh/m²) is electricity energy consumption, and q_{gas} (€/kWh) is gas price. The tomato production (Q_{tomato_yield}) is calculated by:

$$Q_{tomato_yield} = FM_{har} * q_{tomato} \quad [€/m^2]$$

Where, FM_{har} (kg/m²) is harvested tomato production and q_{tomato} (€/kg) is tomato price. Since the tomato price varies over the year, this study took monthly averages from [69], which is illustrated in Figure 5.

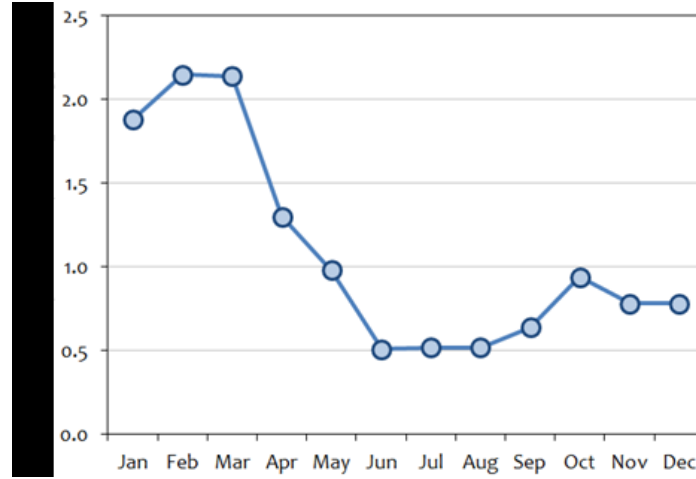


Figure 5. Average monthly tomato price in The Netherlands [69]

When the adaptation frequency is high, adaptation periods may occur in which no PI is considered (e.g. a CAGS concept greenhouse with passive cooling in summer). However, at least one PI, which becomes the objective function in an optimization problem, is necessary for the decision making. This study employs ‘average setting temperature’ to select the optimum solution. The average setting temperature is the average of the heating and cooling set points, and the optimum solution will be the set of properties that has the closest air temperature to the average setting temperature.

3.3 Design parameters for optimization

Table 1 presents the thermal and optical greenhouse parameters to be optimized with ranges also described in this table. The parameters were selected for the CAGS by sensitivity analysis [54] and ranges were set to cover the main factors affecting the primary energy consumption of the greenhouse. Note that the U-value and emissivity of the greenhouse shell are considered as two separate parameters, although the U-value varies depending on the inside and outside emissivity. The U-value and emissivity are presented in this manner since the U-value is used extensively as an indicator of thermal performance. However, calculations in ESP-r uses the thermal conductivity of the glazing rather than the U-value itself.

Table 1 Selected greenhouse design parameters of greenhouse shell and considered ranges

Parameters	Range	Description
τ -PAR [-]	0.05 ~ 0.95	Transmittance of photosynthetically active radiation
τ -NIR [-]	0.05 ~ 0.95	Transmittance of near-infrared radiation
U(s)-value [$W/m^2 \cdot K$]	0.8~5.8	U-value of shell calculated by ISO 6946
ϵ -inside [-]	0.05 ~ 0.95	Inside emissivity
ϵ -outside [-]	0.05 ~ 0.95	Outside emissivity

4. Case study results

In this section the potential of the CAGS concept was demonstrated by simulating a greenhouse shell with adaptive shell properties and comparing its performance to a reference greenhouse with fixed shell properties. The Venlo-type greenhouse was used as this reference greenhouse. Furthermore, the optimal shell property values and the sensitivity of the

design parameters over the year are investigated.

4.1 Performance improvement compared to static shells

In this section the reference greenhouse was compared to an optimized static greenhouse and a greenhouse with CAGS considering two adaptation frequencies (monthly and hourly adaptation). The optimized static greenhouse represents a greenhouse with optimal shell property values for the year, i.e., no adaptation during the year. Figure 9 shows the predicted performance of all the greenhouses. The graphs show the tomato production, the energy consumption and the net profit. The optimized design and the CAGS concept showed a higher net profit compared to the reference greenhouse. The difference in net profit between the optimized static greenhouse (7% compared to the reference greenhouse) and the monthly adaptive greenhouse (9% compared to the reference greenhouse) was small. Note that the highest profit is not necessarily associated with the maximum production nor with the minimum energy consumption. This is a result of the trade-off between the two objectives during the decision making to maximize the net profit. The hourly adaptive greenhouse showed the highest potential in terms of tomato production increase, primary energy saving and finally net profit increase (20% compared to the reference greenhouse). It can be concluded that once the greenhouse design is optimized for this tomato crop, monthly adaptation does not lead to many advantages in financial terms, but hourly adaptation demonstrates great potential to provide significant performance improvement.

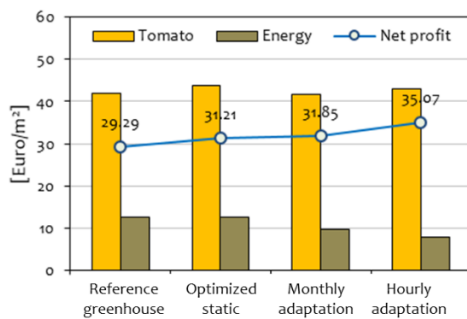


Figure 9 Simulated results of tomato production, energy consumption and net profit

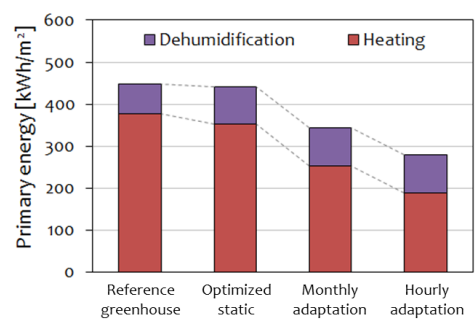


Figure 10 Distribution of primary energy consumption.

Figure 10 shows the energy consumption over the year for dehumidification and heating. The optimized greenhouses used more energy for dehumidification compared to the reference greenhouse. This was caused by the used ventilation strategy, which aims to increase the tomato production by maintaining a high CO₂ concentration. This case study used two ventilation systems for dehumidification: mechanical ventilation with a ventilation efficiency of 1, and natural ventilation with a ventilation efficiency of 0.5. Therefore, in order to minimize air change, which leads to CO₂ decrease, the optimization algorithm forces the use of mechanical ventilation with high ventilation efficiency rather than natural

ventilation. The difference in heating energy consumption between the reference greenhouse and the optimized static design was small; however, the adaptive greenhouses showed 23% ~ 37% of heating energy saving compared to the reference greenhouse.

These results showed that the climate adaptive concept provides many opportunities to reduce the use of heating energy. Although little financial return was visible when comparing the optimized static design to the monthly adaptive CAGS, the monthly adaptive concept was still promising in terms of CO₂ reduction. In other words, the CAGS concept showed a clear advantage over the conventional static greenhouse designs.

4.2 Optimum properties and their sensitivity

This section provides an in-depth analysis of the CAGS simulation results. This analysis presented the optimal values of the shell properties over the year together with the sensitivity of each property. The sensitivity index was calculated during the optimization process. It is important to consider the optimal value and the sensitivity at the same time in order to determine which optimal property is important for the greenhouse performance. These results could inspire the designs of future greenhouse shells; what properties should be made adaptive and what values (ranges) should these properties have?

4.2.1 Optimized static and monthly adaptive shell

The two graphs in Figure 11 provide optimal static and monthly property values and sensitivities. For most parameters, there was a clear transition from winter to summer. In the winter, low U-values and emissivity of the inside face of the shell worked to reduce energy losses and therefore to reduce heating energy consumption. This was combined with high NIR transmittance to increase solar gains and reduce energy needed for heating. In the summer, high U-values and emissivity of the inside face of the shell worked to facilitate heat losses, reducing the need for ventilative cooling and therefore maintaining high CO₂ levels inside the greenhouse. Optimal behavior of CAGS in mid-season were in between winter and summer. Sensitivities in Figure 11 support this analysis, as there is a clear shift from positive to negative sensitivities as seasons change. PAR transmittance was always high, as expected, due to its beneficial effect on photosynthesis (or tomato production). Outside surface emissivity was the least sensitive parameter and shows erratic behavior over the year as it was not a dominating factor in the overall performance. When comparing the optimized static shell with the monthly adaptive shell, the optimized static shell showed to be a compromise of the optimal monthly adaptive shell values.

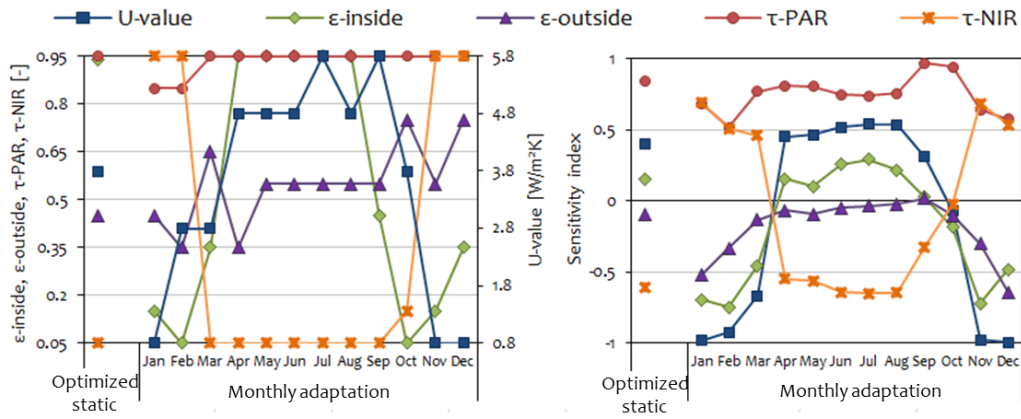


Figure 11 Optimum properties (left) and their sensitivity (right) of the optimized static shell and the monthly adaptive shell

4.2.2 Hourly adaptive shell

Hourly optimal property values were not constant but varied over the day (due to the continuously changing performance requirements and weather conditions). Although the hourly variations of the optimal properties are useful to see, the fluctuations make it difficult to interpret the result visually. In order to focus on long term variations, this study showed the hourly optimal properties and sensitivity index using a ‘moving average’ [72]. The moving average method avoids short-term variations and highlights long-term trends in data. In addition, the analysis was divided into day and night to avoid combining the influence of the sun.

Figure 12 showed the optimum properties and sensitivity of the hourly optimized shell during day time with a moving average of five days. The variation of U-values showed similar behavior to the monthly adaptive shell over the year: low in winter to minimize heat loss and high in summer to maximize heat elimination. The variation of U-value showed more influence in winter on net profit increase resulting from energy saving than in summer. PAR transmission was always high and was the most influential property in mid-season and in summer when tomato production begins. The trade-off between energy saving and production increase resulted in fluctuation and low sensitivity of PAR transmission in winter. This was because increases in PAR led to increases in relative humidity that must be removed, which leads to an increase in energy demand for ventilative cooling. Optimal inside and outside emissivity showed no clear change over the year since variations of these properties were not significant in the net profit increase. This low sensitivity was likely related to the changes of shell properties every hour, which was to focus on the identification of dominating shell properties (PAR transmittance and U-values).

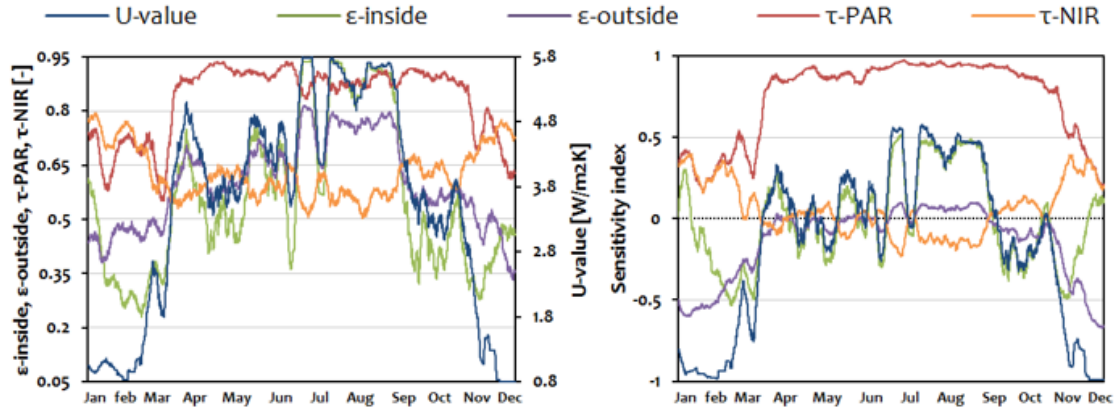


Figure 12 Optimum properties (left) and their sensitivities (right) of the hourly adaptive greenhouse shell during day-time with five days of moving average

Figure 13 shows optimum properties and sensitivities of the hourly optimized greenhouse shell during night time. Since the tomato crop is not engaged in photosynthesis at night, the optimization turns into a single-objective problem that only needs to minimize primary energy consumption. During night time, the optical properties are not relevant, and therefore only the three thermal properties were discussed below. All three properties showed a high influence during the winter. The optimal U-value and outside emissivity value were low to prevent heat losses to the outside. The crop also emits moisture at night time leading to an increase in humidity. For humidity control, this greenhouse used condensation or ventilation. Considering crop growth and heat preservation in winter, using condensation is a more efficient method than using ventilation since there is no air exchange required. In order to increase condensation, the greenhouse shell temperature should be low enough to result in a positive sensitivity index and a high optimal value of inside emissivity. During summer, the sensitivity index and the optimal property did not show any relation each other. This lack of connection is caused by the decision-making criteria of the average setting temperature. As defined in Section 3.1.1, there were some periods without any heating, cooling or dehumidification demand when the CAGS concept greenhouses had a high adaptive frequency. Since some values should be selected to find an optimal solution, the average setting temperature was employed to substitute primary energy consumption.

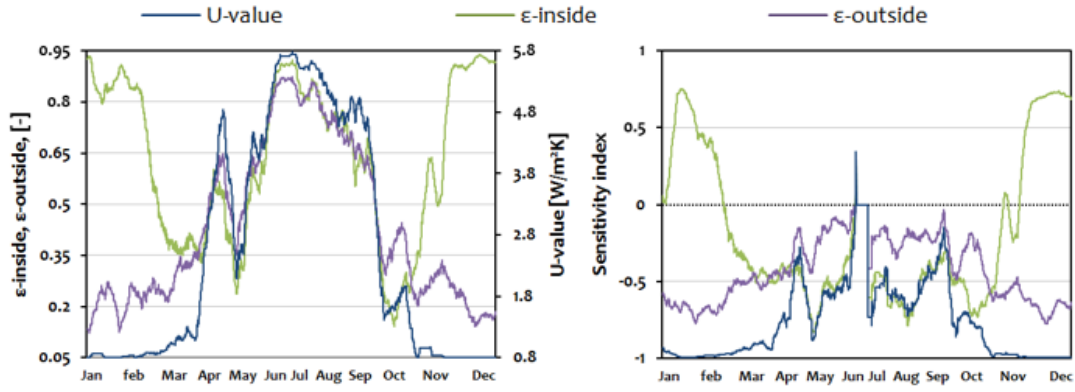


Figure 13 Optimum properties (left) and sensitivity (right) during night-time with five days of moving average.

5. Discussion towards the development of CAGS

The results in Section 4.2 showed the optimal variation of the shell properties depending on the length of the adaptation period and showed the sensitivity of each shell property with respect to the performance indicators. This information can help developers to identify which shell properties they should focus on for future development of CAGS. The future developments depending on the adaptation period are discussed in this section.

Static optimal greenhouse shell: In order to maximize net profit with a static greenhouse shell, the optimal properties of the shell should maximize PAR transmission to achieve maximum photosynthesis, and should minimize NIR transmission to achieve minimum evaporative cooling, high CO₂ concentration and reduced ventilation. The heat insulating performance should not be excellent (around 3.8 W/m²K) when applying both ventilative cooling and CO₂ supply in summer, since maintaining high CO₂ concentration returns in high net profits.

Monthly adaptive greenhouse shell: The shell should be developed so that U-value, internal emissivity and NIR transmission can be controlled per season. Control of PAR transmission is not necessary to maximize net profit over the year. The control strategies are: the shell should have low U-value and internal emissivity and high NIR transmittance in winter; in contrast, the shell should have high U-value and internal emissivity and low NIR transmittance in summer and mid-season.

Hourly adaptive greenhouse shell: The hourly optimal shell characteristics and sensitivity were shown by the moving average technique in Section 4.2.2, so that only long-term shell characteristics and sensitivity can be confirmed. From the sensitivity analysis, this study found that the greenhouse shell should be developed so as to control the U-value, the inside and outside emissivity, and the PAR transmittance. The long-term control method was shown in Figure 12 and Figure 13, but the hourly operating method is not determinable. Figure 14 showed the hourly optimum shell properties during the summer, mid-season and winter. Some optimal shell properties, such as U-value in winter and PAR transmittance in summer, do not change significantly even between day and night. However, most optimal shell properties varied greatly

over time depending on continuously changing external environment conditions and internal requirements.

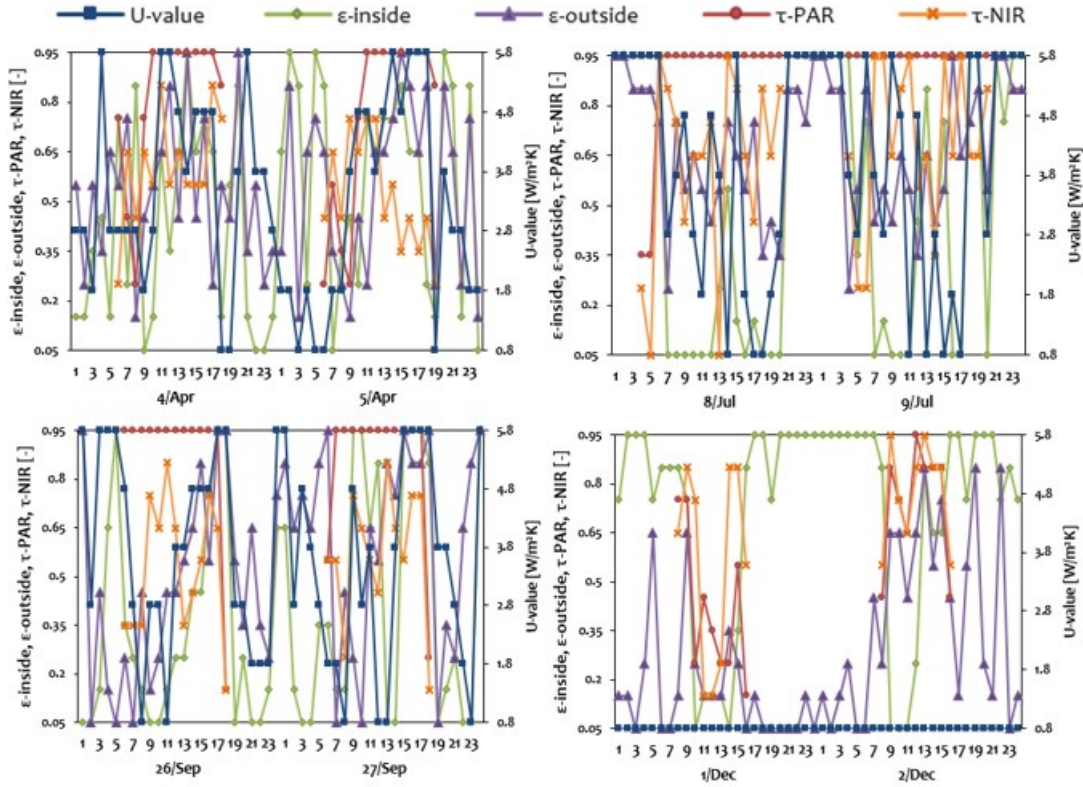


Figure 14 Hourly optimal properties in summer (8/Jul ~ 9/Jul), mid-season (4/Apr ~ 5/Apr and 26/Sep ~ 27/Sep) and winter (1/Dec ~ 2/Dec)

6. Conclusion

This study proposes Climate Adaptive Greenhouse Shells (CAGS) as a new, future greenhouse concept. The performance of the CAGS concept was computationally investigated in a case study. It is important to note here that the CAGS concept greenhouse differs from the typical Dutch greenhouse in the following key aspects: the CAGS greenhouse concept varies in regard to five thermal and optical properties, which were selected for the CAGS concept by sensitivity analysis. The performance of the different greenhouse concepts is compared via a calculation of the generated net profit. The net profit of an optimized static greenhouse and the CAGS concept with two adaptation periods (monthly and hourly adaptation) are compared to a reference greenhouse (a Venlo-type Dutch greenhouse) growing tomatoes. The results of the case study are described below.

- Climate adaptive greenhouse shells increase the net profit between 7% and 20% compared to the reference greenhouse.
- Monthly and hourly adaptation showed little tomato production increase, but did demonstrate considerable primary energy savings of 23% and 37%, respectively.

- The CAGS concept with the higher adaptation frequency demonstrated greater potential in terms of primary energy saving and thus net profit increase.

Next, an in-depth analysis was performed of the CAGS simulation results. This analysis presents the optimal values of the shell properties over the year together with the sensitivity of each property. The results show that optical properties (PAR and NIR transmittance) are the most influential variables in the optimized static greenhouse and the CAGS concept greenhouse with monthly adaptation. U-value and PAR transmittance at day time and U-value and inside sensitivity at night time are the most influential variables in the CAGS concept greenhouse with hourly adaptation.

The climate adaptive greenhouse concept shows a great potential for the Dutch tomato greenhouses to reduce energy use (as well as CO₂ emissions) and increase net profit. This study only focused on tomato greenhouses with a specific heating and ventilation system and the specified performance requirements for the tomato crop. The potential of the CAGS was investigated further by testing five system concepts for three crops: tomato, phalaenopsis and chrysanthemum in [54]. The study demonstrated that the potential of the CAGS concept varies depending on the greenhouse systems and crop type.

Finally, note that this study did not consider additional increases in expenses, such as investment costs and maintenance costs, etc. Therefore, the technical and financial implications and viability should be addressed by future studies, and replication studies of the CAGS concept should be performed in the real world.

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